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D3490-1**Job Sheet 185346****Part No:** D3490-1**Job Qty:** 40 ea**Part Name:** Cross Bolt Spacer**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 10/25/18**Job Tracking No:****Due Date:** 11/16/18**Created By:** Jesse White**Type:** Stock**Description:****Note:** DWG REV A IPP Rev:A New Issue 06-03-03 JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		11/16/18	0.00	0.00	Start Up Machining-2		JBD 18-11-22
100	Hardinge	40 pcs		11/16/18	0.00	3.25	Hardinge		
120	QC	40 pcs		11/16/18	0.00	0.00	QC8		2/11/29
130	Packaging	40 pcs		11/16/18	0.00	0.00	Packaging3-1		BE
140	QC21-SA	40 Ea		11/16/18	0.00	0.00	QC21		DAS

Part Op 100 - 1-TURN AS PER FOLIO FA628 & DWG D3490
Descriptions: 130 - CLEAN CROSSBOLT SPACER WITH ALUMINUM CLEANER

21 NOV 29 2018
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6T0.500W.049	6061-T6 Round Tube .500 X.049W	10.6400 ft (.266 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6T0.500W.049 .058	11	51	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Crossbolt Spacer	0.500inches + 0.006 - 0.001	0.506 0.499		
2	Crossbolt Spacer	0.049inches ± 0.010	0.059 0.039		
3	Crossbolt Spacer	0.402inches + 0.006 - 0.001	0.408 0.401		
4	Crossbolt Spacer	3.085inches + 0.030 - 0.000	3.115 3.085		
5	Crossbolt Spacer	0.050inches ± 0.010	0.060 0.040		
6	Crossbolt Spacer	45Degrees ± 0	45 45		

Plex 10/25/18 10:57 AM dart.white.jesse

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																																			
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Date : _____		Step #: _____		1270 Aberdeen Street Mississauga, ON K4A 1K7 CANADA TEL: 1 613 632-6200 Email: sales@dartaero.com www.dartaerospace.com DART AEROSPACE Container No: S132798 Part: D3490 - 1 Job No: 185346 Serial No/Batch: S132798 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 11/28/18																																																																																							
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